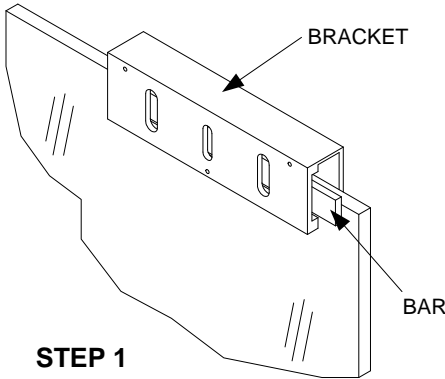


# SDC Security Door Controls

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## INSTALLATION INSTRUCTIONS HDB HERCULITE GLASS DOOR BRACKET

INSTALL BRACKET AND BAR TO  
 GLASS DOOR



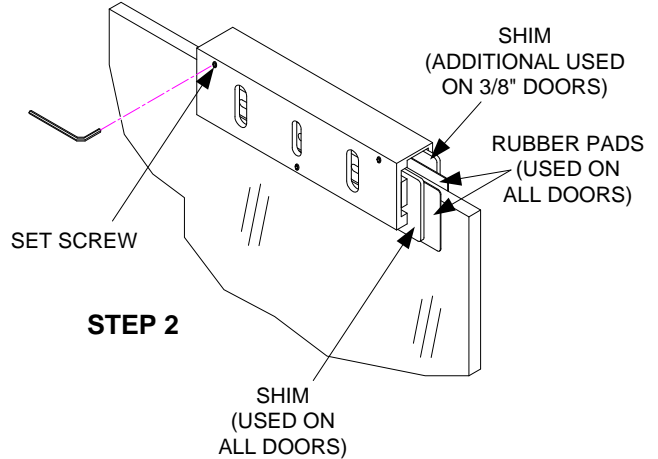
**STEP 1**

FOR 3/8" GLASS DOORS:  
 PLACE RUBBER PAD &  
 10GA. SHIM BOTH SIDES.

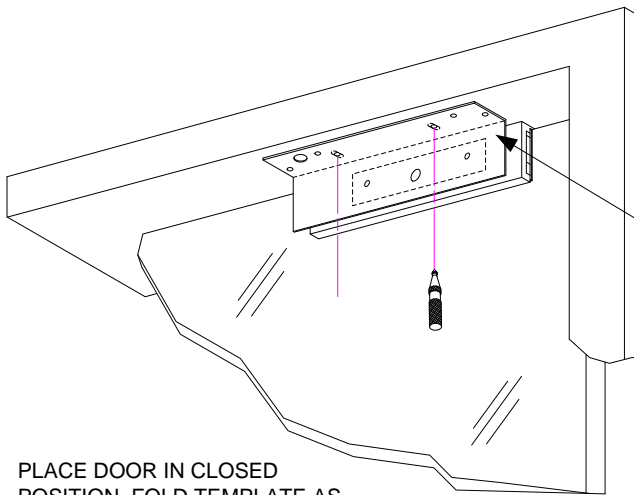
FOR 5/8" GLASS DOORS:  
 PLACE RUBBER PAD BOTH  
 SIDES & 10 GA. SHIM BOTH  
 SIDES.

FOR 1/2" GLASS DOORS:  
 PLACE RUBBER PAD BOTH  
 SIDES & 18 GA. SHIM ONE  
 SIDE ONLY, AND 10 GA.  
 SHIM BOTH SIDES.

SECURE SET SCREWS WITH  
 ALLEN WRENCH PROVIDED

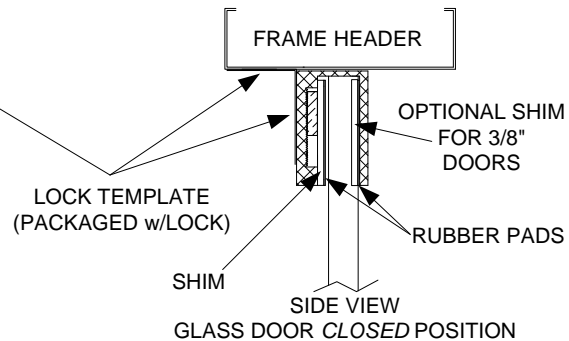


**STEP 2**

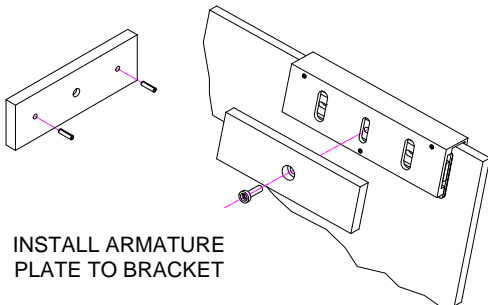


PLACE DOOR IN CLOSED  
 POSITION, FOLD TEMPLATE AS  
 INDICATED BY DOTTED LINE AND PLACE  
 TEMPLATE AGAINST FRAME HEADER AND  
 BRACKET THEN MARK AND DRILL AS INDICATED.

**STEP 3**



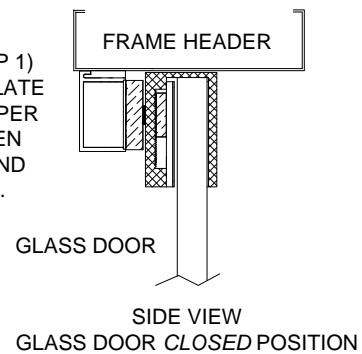
SIDE VIEW  
 GLASS DOOR CLOSED POSITION



INSTALL ARMATURE  
 PLATE TO BRACKET

**STEP 4**

USING BAR (SEE STEP 1)  
 ADJUST ARMATURE PLATE  
 AS NEEDED FOR PROPER  
 ALIGNMENT BETWEEN  
 ARMATURE PLATE AND  
 EMLOCK SURFACE.



SIDE VIEW  
 GLASS DOOR CLOSED POSITION

**STEP 5**